



- NOTES:
- 1) UNLESS OTHERWISE SPECIFIED
 - 2) THIS DRAWING REPRESENTS FINAL DIMENSIONS
 - 3) ALL OTHER DIMENSIONS WILL BE PROVIDED BY CAD FILE
 - 4) MAX. OFFSET BETWEEN LAYERS: 0.15 mm
 - 5) VISUAL INSPECTION OF FRONT EDGE BY 500X-MAGNIFICATION
 - 6) CROSSHATCHED AREA FREE OF SCRATCHES, DINGS AND DENTS
 - 7) REFERENCE FOR ALL MEASUREMENTS: TOP LAYER (E5)
 - 8) PRODUCTION ACCORDING TO CURAMIK QUALITY MANAGEMENT

Surface plating (without cpk-value)		
	micro-channels	O-Ring-areas
Ni	2-7 μm	2-7 μm
Au	0.5-1.0 μm	>6 μm

CUSTOMER APPROVAL REQUIRED

DATE / ISSUE	SIGNATURE
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Drawn	15.05.2006	MSR	OFHC-Cu		
Checked	22.10.2007	SCS	-		
Standard	DIN ISO	2768-mK	CNL 4/1		
			LasCo		
			CUR-060515-1145-MSR		
02	deburring included	22.10.2007	RHE	Page 1/2	
State	Changes	Date	Name	Filename	CNL4_1_CEO2D01.dwg

